



TECHNICAL DATA SHEET - DIGITAL PRINTING - PVC - PERMANENT ADHESIVE

VCSR20IWGI – VCSR20IWMI

Films composed of 70- μm , calendered, polymeric PVC and coated with a pressure-sensitive, permanent adhesive. Particularly recommended for application to walls (e.g. Placoplatre® BA13 plasterboard, smooth or slightly textured walls) or low-energy surfaces (polyethylene, polypropylene, etc.). For solvent, eco-solvent, latex and UV inkjet printing. Gloss (VCSR20IWGI) or matt (VCSR20IWMI) surface finish.

FILM FEATURES:

	<u>Indicative values</u>	
• Thickness (μm):	70	
• Total thickness of the product (μm):	255	
	<u>Average values</u>	<u>Standard</u>
• Total weight of the product (g/m^2):	280	HEXGSM001
• Tensile strength (N/25 mm):	min. 35	HEXNFX41021
• Elongation at break (%):	min. 100	HEXNFX41021
• Shrinkage 168 hours at 70 °C (158 °F) (mm):	< 0.8	HEXRET001

GENERAL PRINTER COMPATIBILITES:

	Solvent	Eco-solvent	Latex	UV
VCSR20IWGI – VCSR20IWMI	✓	✓	✓	✓

LINER:

- Silicone-coated PE paper 145 g/m^2 with light grey HEXIS print.
- Stable under hygrometric variations.

ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

	<u>Average values</u>	<u>Standard</u>
On glass		
• Peel strength test 180° (N/25 mm):		HEXFTM001
after 20 minutes of application	26	
after 24 hours of application	31	
• Initial tack (N/25 mm):	26	HEXFTM009
On polypropylene		
• Peel strength test 180° (N/25 mm):		HEXFTM001
after 20 minutes of application	11	
after 24 hours of application	12	
• Initial tack (N/25 mm):	14	HEXFTM009
• Release (N/25 mm):	0.1	HEXFTM003
• Resistance to solvents: the adhesive is resistant to most chemicals (alcohol, diluted acids, oils).		

ADHESIVE:

- Adhesive suitable for indoor applications to smooth or slightly textured walls (such as Placoplatre® BA13 plasterboard).
- Special low-energy surface adhesive (polypropylene, polyethylene, etc.).
- Immediate and permanent adhesion.

USER'S INSTRUCTIONS:

Due to the wide variety of existing substrates, the application of film to an unsuitable and/or inadequately prepared surface or coating may result in media lifting or damage when the film is removed. The application and removal of the film are at the judgement and risk of the installer. HEXIS will not, under any circumstances, be liable for any damages or deteriorations caused by the installation or removal of a vinyl film.

- Touch-dry after less than 10 minutes depending on printer used.
- Recommended minimum application temperature: +10 °C (+50 °F), acceptable down to -1 °C (+30 °F).
- Operating temperature range (outdoors): -40 °C to +90 °C (-40 °F to +194 °F).
- Very good adhesion to glass, steel, aluminium, PVC, melamine, smooth or slightly textured surfaces (such as Placoplatre® BA13 plasterboard, etc.), except grain, chalky, damaged substrates (cracks, holes, humidity or condensation spots, excess of texture, etc.) or substrates coated with acrylic paints, etc.
- Due to the wide variety of existing substrates, a preliminary tear-off test must be carried out on a small inconspicuous surface of the substrate using a small piece of film.

If necessary, refurbish the substrate or existing laminate before applying the vinyl.

- Carry out a degassing test on freshly painted surfaces before applying any film.

A drying time of 7 - 10 days may be necessary before proceeding with the vinyl application. The degassing of a non-dried paint can lead to lifting, bubbles and tearing of the film.

OPERATING RECOMMENDATIONS:

- The colour of the films is controlled by HEXIS in order to ensure faithful reproduction of their colour tints. Nevertheless, in the case that your project requires the use of several rolls, HEXIS recommend using only a single batch number of each reference.
- Optimal drying time for the inks before laminating or further processing is 24 hours minimum.
- The surface finish of the printings may be modified/improved/protected by applying the appropriate laminate: V750 or PC500. For UV printings, use the protective VCR750 laminate.

STORAGE:

- Shelf life (before application):

The shelf life of this film is one year when stored in its unopened original packaging at a temperature ranging from 15 °C to 25 °C (+59 °F to +77 °F) with relative humidity between 30 % and 70 %.

DURABILITY: (Central European climate)

- Vertical outdoor exposure:

Unprinted: 8 years.

Printed and laminated:

- PC500: 5 years.

- V750: 4 years.

- VCR750: 3 years.

Printed: 2 years.

To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the "Conversion rules for indicative durabilities according to the geographical area" chart available under Durability, on the "Professionals" pages on our site www.hexis-graphics.com.

NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.