



## TECHNICAL DATA SHEET - PLOTTER VINYL CHALKBOARD



Film composed of 6.69-mil (0.17-mm) calendered, monomeric PVC and coated with a pressure-sensitive acrylic adhesive. This product is intended for the creation of blackboards for chalk sticks. Black slate surface finish.

### **FILM FEATURES:**

	<u>Indicative value</u>	
Thickness:	6.69 mil 0.170 mm	
	<u>Average values</u>	<u>Standard</u>
Tensile strength:	min. 15.49 lb./in. min. 70 N/25mm	HEXNFX4102I
Elongation at break (%):	min. 100	HEXNFX4102I
Shrinkage after 168 hours at 158 °F (70 °C):	< 0.020 inch < 0.5 mm	HEXRET00I
Opacity (%):	> 99	HEXOPA00I

### **LINER:**

- 92# silicone-coated Kraft paper, with blue HEXIS print.
- Stable under hygrometric variations.

### **ADHESIVE PROPERTIES:**

(Measured average values at publication of the technical data sheet)

	<u>Average values</u>	<u>Standard</u>
Peel strength test 180° on glass:		
after 20 min. of application	4.20 lb./in. 19 N/25mm	HEXFTM00I
after 24 h of application	5.53 lb./in. 25 N/25mm	
Initial tack	4.20 lb./in. 19 N/25mm	HEXFTM009
Release	0.04 lb./in. 0.2 N/25mm	HEXFTM003

- Resistance to solvents: the adhesive is resistant to most chemicals (alcohol, petrol, diluted acids, oils, fuels).

**ADHESIVE:**

- Solvent-based acrylic adhesive.
- Immediate and permanent adhesion; suitable for wet application.

**USER'S INSTRUCTIONS:**

- Recommended minimum application temperature: +50 °F (+10 °C).
- Operating temperature range: -40 °F to +194 °F (-40 °C to +90 °C).
- Only for use with chalk sticks, not chalk markers.
- Easily cleaned by wiping with a non-abrasive damp sponge.
- In the case of already painted substrate, self-adhesive media must only be applied to undamaged original paintwork. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.

**STORAGE:**

- Shelf life before (before application):

The shelf life of this film is 2 years when stored unopened in its original packaging at a temperature ranging from +59 °F to +77 °F (+15 °C to +25 °C) with relative humidity between +30 % and 70 %.

**DURABILITY:**

- Indoor vertical exposure: 2 years.

**NOTES:**

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the media for each application. The measuring methods for the standards quoted above served as basis for the development of our own measuring methods which are available on request. Please feel free to contact us to get the latest instructions in use.

All the published information is based on measurements regularly performed in the laboratory. It does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).