



TECHNICAL DATA SHEET - DECORATIVE FILMS - CARBON FIBRE EFFECT S5CANB

Film composed of 140- μ m, calendered, polymeric PVC and coated with a pressure-sensitive acrylic adhesive. Decorative film with "carbon fibre" effect, for use on flat surfaces.

FILM FEATURES:

	<u>Indicative value</u>	
• Thickness (μ m):	140	
	<u>Average values</u>	<u>Standard</u>
• Tensile Strength (N/25 mm):	min. 35	HEXNFX41021
• Elongation at break (%):	min. 50	HEXNFX41021
• Shrinkage 168 hours at 70 °C (158 °F) (mm):	< 0.5	HEXRET001

LINER:

- Silicone-coated Kraft paper 137 g/m², with grey HEXIS print.
- Stable under hygrometric variations.

ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

	<u>Average values</u>	<u>Standard</u>
• Peel strength test 180° on glass (N/25 mm):		HEXFTM001
after 20 minutes of application	18	
after 24 hours of application	21	
• Initial tack (N/25 mm):	19	HEXFTM009
• Release (N/25 mm):	0.2	HEXFTM003
• Resistance to solvents: the adhesive is resistant to most chemicals (alcohol, petrol, diluted acids, oils, fuels).		

ADHESIVE:

- Solvent-based acrylic adhesive.
- Immediate and permanent adhesion; suitable for wet application.

USER'S INSTRUCTIONS:

- Film with "carbon fibre" surface finish, for the decoration of flat surfaces.
- Recommended minimum application temperature: +10 °C (+50 °F).
- Operating temperature range: -40 °C to +90 °C (-40 °F to +194 °F).
- For a uniform visual aspect, it is necessary to keep the same film application direction in order to ensure colour homogeneity according to the viewing angle.
- The S5CANB carbon effect film is a fragile product, which is sensitive to scratching and pressure marks. To be handled with care.
- Possibility of transferring the S5CANB film using the HEX909, HEX910, HEX930 and HEX750 tapes.
- In the case of painted substrates, self-adhesive media must only be applied to undamaged original paintwork. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.

STORAGE:

- Shelf life (before application):

The shelf life of this film is 2 years when stored in its unopened original packaging at a temperature ranging from 15 °C to 25 °C (+59 °F to +77 °F) with relative humidity between 30 % and 70 %.

DURABILITY: (Vertical exposure and flat surfaces):

The durabilities in this document are confirmed by UV ageing and natural exposure tests; the durations given are the periods during which the surface finish is expected to be free from any gradual reduction or modification.

These results were obtained from a vertical outdoor exposure. The indicated conditions of durability are inherent to this position up to a few degrees. Other positions accentuate climatic influences and an alteration in gloss or colour, or even a slight dusting may appear.

Southern exposure with a 45° inclination may divide the durability of the film by 2, compared to the values indicated in the tables below.

INDOOR EXPOSURE: 10 years.

OUTDOOR EXPOSURE:

	Outdoors Central European climate	Outdoors Mediterranean climate	Outdoors Tropical Oceanic climate	Outdoors Desert climate
S5CANB	5 years	4 years	2 years	1 year

To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the "Conversion rules for indicative durabilities according to the geographical area" chart available under Durability, on the "Professionals" pages on our site www.hexis-graphics.com.

NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.