

# **TECHNICAL DATA SHEET**









#### PRODUCT DESCRIPTION:

Film composed of a 140-µm calendered, polymeric PVC, which is coated with a pressure-sensitive acrylic adhesive. Decorative film with «carbon fibre» effect, for use on flat surfaces.

## **FILM FEATURES:**

| · Thickness                             | (Indicative value)<br><b>140 µm</b> |                              |  |  |
|---|-------------------------------------|------------------------------|--|--|
| · Tensile strength                      | (Average values) min. 35 N/25 mm    | Method<br><b>HEXNFX41021</b> |  |  |
| · Elongation at break                   | (Average values) min. <b>50</b> %   | Method<br><b>HEXNFX41021</b> |  |  |
| · Shrinkage 168 hours at 70 °C (158 °F) | (Average values) < 0.5 mm           | Method<br><b>HEXRET001</b>   |  |  |

# LINER:

- · Silicone-coated Kraft paper 137 g/m² with grey HEXIS print.
- · Stable under hygrometric variations

# **ADHESIVE PROPERTIES:**

(Measured average values at publication of the technical data sheet)

· Peel strength test at 180°; Measurement support glass

| (Average values)             | Method  |
|------------------------------|---|
| 18 N/25 mm                   | HEXFTM001   |
| (Average values)             | Method  |
| 21 N/25 mm                   | HEXFTM001   |
| (Average values)             | Method  |
| 19 N/25 mm                   | HEXFTM009   |
| (Average values) 0.2 N/25 mm | Method<br><b>HEXFTM003</b>  |
|                              | 18 N/25 mm (Average values) 21 N/25 mm (Average values) 19 N/25 mm (Average values) |

• Resistance to solvents: the adhesive is resistant to most chemicals (alcohol, petrol, diluted acids, oils, fuels).

# **ADHESIVE:**

- · Solvent-based acrylic adhesive.
- · Immediate and permanent adhesion; suitable for wet application.

#### **USER'S INSTRUCTIONS:**

- Recommended minimum application temperature: +10 °C (+50 °F)
- Operating temperature range: -40 °C to +90 °C (-40 °F to +194 °F)
- Sens d'application du film: For a uniform visual aspect, it is necessary to keep the same film application direction in order to ensure colour homogeneity according to the viewing angle.
  - · Film with «carbon fibre» surface finish, for the decoration of flat surfaces.
  - In the case of an already painted substrate, self-adhesive media must only be applied to undamaged original paintwork. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.
  - The S5CANB carbon effect film is a fragile product, which is sensitive to scratching and pressure marks. To be handled with care.
  - Possibility of transferring the S5CANB film using the HEX909, HEX910, HEX930 and HEX750 tapes.



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# STORAGE:



Storage period before use **2 years** 



Storage temperature +15 °C to +25 °C (+59 °F to +77 °F)



Relative humidity during storage with relative humidity between 30 % and 70 %



Storage method before use in its unopened original packaging

# **DURABILITY:** (Vertical exposure and flat surfaces)

The durabilities in this document are confirmed by UV ageing and natural exposure tests; the durations given are the periods during which the surface finish is expected to be free from any gradual reduction or modification.

These results were obtained from a vertical outdoor exposure. The indicated conditions of durability are inherent to this position up to a few degrees. Other positions accentuate climatic influences and an alteration in gloss or colour, or even a slight dusting may appear.

Southern exposure with a 45° inclination may divide the durability of the film by 2, compared to the values indicated in the tables below.

# INDOOR EXPOSURE: 10 years OUTDOOR EXPOSURE:

|        | Outdoors                 | Outdoors              | Outdoors                 | Outdoors       |
|--------|--------------------------|-----------------------|--------------------------|----------------|
|        | Central European climate | Mediterranean climate | Tropical Oceanic climate | Desert climate |
| S5CANB | 5 years                  | 4 years               | 2 years                  | 1 year         |

To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the «Conversion rules for indicative durabilities according to geographical area» chart available under Durability, on the «Professionals» pages on our site www.hexis-graphics.com.

#### NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.