


**TECHNICAL DATA SHEET - DIGITAL PRINTING - LAMINATE - PERMANENT ADHESIVE**
**TE25B**

Laminate composed of a 25- $\mu$ m PVF (polyvinyl fluoride or TEDLAR<sup>®</sup>) film, which is coated with a pressure-sensitive acrylic adhesive. Glossy surface finish.

**FILM FEATURES:**

	<u>Indicative values</u>	
• Thickness ( $\mu$ m):	25	
• UV absorption (%):	80	
	<u>Average values</u>	<u>Standard</u>
• Tensile strength (N/25 mm):	min. 50	HEXNFX41021
• Elongation at break (%):	min. 75	HEXNFX41021
• Shrinkage 168 hours at 70 °C (158 °F) (mm):	< 0.6	HEXRET001

**LINER:**

- Silicone-coated paper 80 g/m<sup>2</sup>, with grey HEXIS print.
- Stable under hygrometric variations.

**ADHESIVE PROPERTIES:**

(Measured average values at publication of the technical data sheet)

	<u>Average values</u>	<u>Standard</u>
• Peel strength test 180° on glass (N/25 mm):		HEXFTM001
after 20 minutes of application	11	
after 24 hours of application	13	
• Initial tack (N/25 mm):	17	HEXFTM009
• Release (N/25 mm):	0.1	HEXFTM003
• Resistance to solvents: the adhesive is resistant to most chemicals (alcohol, diluted acids, oils).		

**ADHESIVE:**

- Solvent-based acrylic adhesive.
- Immediate and permanent adhesion.

## **USER'S INSTRUCTIONS:**

- Specially designed for use in heavily sunlit areas. High protection against UV.
- Intended for cold laminating HEXIS digital printing films of range 200, 300 and 3000.
- For use on flat surfaces.
- Recommended minimum application temperature: +10 °C (+50 °F).
- Operating temperature range: from -40 °C to +90 °C (-40 °F to +194 °F).

*The film has anti-graffiti properties.*

- The film can be cleaned with a non-abrasive sponge or a soft cloth and acetone, alcohol, soapy water or HEX'AG.
- In the case of an already painted substrate, self-adhesive media must only be applied to undamaged original paintwork. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.

## **STORAGE:**

- Shelf life (before application):

The shelf life of this film is 2 years when stored upright in its original packaging in a dust-free environment at a temperature ranging from +15 °C and +25 °C (+59 °F to +77 °F) with relative humidity of 50 %.

## **DURABILITY:** (Central European climate)

- Vertical outdoor exposure on flat surfaces:  
Without mechanical stress and cleaning: up to 8\* years.  
Use as an anti-graffiti protection: depends on the cleaning method and frequency.

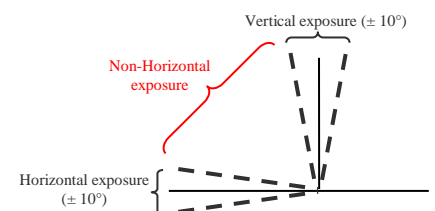
\*Time during which the film retains a correct surface finish, from a conventional viewing distance. (A slight and gradual change in colour and gloss is natural and is an inevitable and natural phenomenon inherent in the natural breakdown of the materials).

Note: The durability indicated in this document:

- concerns only the laminate and not the finished visual or graphic.
- is inherent to an upright position of  $\pm 10^\circ$  and to the product's geographical exposure position. All other positions accentuate the climatic shocks and promote the appearance of an alteration of the gloss or even a slight dusting. Southern exposure, with a  $45^\circ$  inclination can divide the durability of the film by 2, and horizontal exposure by 2.8. Application to the vehicle bonnet is particularly severe, due to the horizontal exposure and the heating provided by the engine.
- is confirmed by UV ageing tests and vertical natural weathering.

- Vertical indoor exposure:

up to 8 years (for surfaces or areas not subject to frequent handling or high visitor frequency).



*A film applied to surfaces exposed to mechanical stress will be subject to repeated abrasion that will reduce more or less rapidly its lifespan (change of appearance, peeling off, etc.).*

## **NOTES:**

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods which are available on request. Please feel free to contact us to get the latest instructions in use.

All the published information is based on measurements regularly performed in the laboratory. It does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).