



## TECHNICAL DATA SHEET – FLEX – PLOTTER VINYL

### FLOCK 200

500- $\mu$ m, PVC-free film, suitable for hot transfer applications to cotton and polyester. Soft velvety texture.

#### **FILM FEATURES:**

##### Indicative value

- Thickness of film ( $\mu$ m): 500

#### **LINER:**

- 100- $\mu$ m polyester liner.

#### **USER'S INSTRUCTIONS:**

- Good adhesion to cotton and polyester. Carry out a test to check the resistance of the fabric to the press temperature and the compatibility of the flex film with the cloth.
- Cut the mirror image with the plotter using a 60° blade.
- Weed after cutting.
- Pressing temperature: 150 °C (302 °F) during 15 seconds.
- Remove the protector (liner) while the film is still hot.
- The maximum washing temperature is 40 °C (104 °F); use laundry products without chlorine bleach. Choose a colour wash program of less than 50 minutes and with a low spinning speed.
- Tumble drying is prohibited.
- Iron the textile inside out or protect the flex film with a pressing cloth, at low temperature, without using steam.
- For more information on the application method of FLOCK 200, please refer to the Application Guide on the "Professionals" pages, on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).

#### **STORAGE:**

- Shelf life (before application):

The shelf life of this film is 1 year when stored unopened in its original packaging at a temperature ranging from +15 °C to +25 °C (+59 °F to +77 °F) with relative humidity between 30 % and 70 %.

#### **NOTES:**

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. All the published information is based on measurements regularly performed in the laboratory. It does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).