



## V211WG1



### PRODUCT DESCRIPTION:

Printable film composed of a 70-µm calendered, polymeric PVC, coated with a removable, pressure-sensitive acrylic adhesive. For solvent, eco-solvent, latex and UV inkjet printing. Glossy surface finish.

### FILM FEATURES:

• Thickness	(Indicative value) <b>70 µm</b>	
• Total thickness	(Indicative value) <b>260 µm</b>	
• Total weight	(Average values) <b>280 g/m<sup>2</sup></b>	Method <b>HEXGSM001</b>
• Tensile strength	(Average values) <b>min. 35 N/25 mm</b>	Method <b>HEXNFX41021</b>
• Elongation at break	(Average values) <b>min. 100 %</b>	Method <b>HEXNFX41021</b>
• Shrinkage 168 hours at 70 °C (158 °F)	(Average values) <b>&lt; 0.3 mm</b>	Method <b>HEXRET001</b>

### LINER:

- Silicone-coated PE paper 145 g/m<sup>2</sup> with light grey HEXIS print.
- Stable under hygrometric variations

### ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

• Peel strength test at 180°; Measurement support glass	(Average values)	Method
after 20 minutes of application	<b>6 N/25 mm</b>	<b>HEXFTM001</b>
after 24 hours of application	(Average values) <b>7 N/25 mm</b>	Method <b>HEXFTM001</b>
• Initial tack	(Average values) <b>8 N/25 mm</b>	Method <b>HEXFTM009</b>
• Release	(Average values) <b>0.2 N/25 mm</b>	Method <b>HEXFTM003</b>
• The adhesive is resistant to most chemicals (alcohol, diluted acids, oils).		

### ADHESIVE:

- Solvent-based acrylic adhesive.
- Immediate adhesion; removable adhesive.

### PRINTING GUIDE:

- Touch-dry after less than 10 minutes depending on printer used.
- Optimal drying time for the inks before laminating or further processing is 24 hours minimum.

### USER'S INSTRUCTIONS:

- Recommended minimum application temperature: +10 °C (+50 °F)
- Operating temperature range: -20 °C to +60 °C (-4 °F to +140 °F)
- Very good adhesion to glass, steel, aluminium, PVC, melamine, etc. except grain substrates or substrates coated with acrylic paint.

*When applied to laminated monomeric or polymeric PVC films, the removable adhesives can become semi-permanent. The duration of application and the type of exposure may accelerate this phenomenon.*

- In the case of an already painted substrate, apply to undamaged original paintwork only. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.



## OPERATING RECOMMENDATIONS:

- The colour of the films is controlled by HEXIS in order to ensure faithful reproduction of their colour tints. Nevertheless, in the case that your project requires the use of several rolls, HEXIS recommend using only a single batch number of each reference.
- Optimal drying time for the inks before laminating or further processing is 24 hours minimum.
- The surface finish of your printings may be modified/improved/protected by applying the appropriate laminate: V750 or PC500. For UV printings, use the protective VCR750 laminate.

## STORAGE:



Storage period before use  
**1 year**



Storage temperature  
**+15 °C to +25 °C (+59 °F to +77 °F)**



Relative humidity during storage  
**with relative humidity between 30 % and 70 %**



Storage method before use  
**in its unopened original packaging**

## DURABILITY: (Central European climate)

- Vertical outdoor exposure on flat surfaces: Unprinted:  
6 months depending on the substrate, without significant traces of adhesive.  
Printed and laminated: 12 months (if the print edges are sealed by a sealing varnish).  
Printed: 3 months without significant traces of adhesive.

To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the «Conversion rules for indicative durabilities according to geographical area» chart available under Durability, on the «Professionals» pages on our site [www.hexis-graphics.com](http://www.hexis-graphics.com).

## NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).