



# MICRO6

## PRODUCT DESCRIPTION:

Printable film composed of a 160-µm micro-perforated, colaminated (black/white), monomeric PVC, which is coated with a pressure-sensitive acrylic adhesive. For solvent and eco-solvent inkjet printing. The product components enable the printing of graphics on one side (white side) while maintaining the possibility to look through from the opposite side (black face). This film is intended for flat surfaces.

## FILM FEATURES:

- Thickness (Average values)  
**160 µm**
- Micro-perforation (Average values)  
**30 %**
- Elongation at break (Average values)  
**min. 50 %**

## LINER:

- Non-perforated, silicone-coated PE paper 140 g/m<sup>2</sup>.

## ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

- Peel strength test at 180°; Measurement support glass (Average values)  
after 24 hours of application **8 N/25 mm**

## ADHESIVE:

- Colourless, pressure-sensitive acrylic adhesive.
- Immediate and permanent adhesion, optimal after 24 hours of contact.

## PRINTING GUIDE:

- Before printing remove the first winding of the roll that has been exposed to air for over 12 hours.
- Touch-dry after less than 15 minutes depending on printer used.
  - The opened roll must be properly closed right after its use by applying an adhesive tape (masking tape) or a roll gripper (DSERBO).

## USER'S INSTRUCTIONS:

- Dry application method
- Recommended minimum application temperature: +10 °C (+50 °F)
- Operating temperature range: -10 °C to +50 °C (+14 °F to +122 °F)
  - Before installation, check that the film is completely dry to avoid excessive elongations.
  - Apply to untreated, clean, dry and non-submerged mineral glass.
  - Before application, clean the substrate with solvent-free and ammonia-free detergents only.
  - Leave a 5-mm space between the window sealings and the edge of the MICRO6 film. Never apply the film directly to the window sealings.
  - It is possible to peel off the film from the substrate. Remove residual adhesive if necessary.

*Caution: This micro-perforated film cannot be used on emergency exits of public passenger transport vehicles (Annex 5 of the Geneva Regulation R43 or the 92/22/CEE directive). The client is strongly advised to contact the competent local authorities that will establish the conformity of the vehicle with the road traffic regulations in effect.*



## OPERATING RECOMMENDATIONS:

- On flat substrates, it is recommended to laminate with an adhesive-coated, extra-clear, cold laminating film (PG836), applied using a laminator.

*DO NOT USE heat-sealing (heat encapsulating) film.*

- The MICRO6 film's adhesion at edges and corners can be reinforced with our self-adhesive «FPG836» edge sealing tape or our VR7077 sealing varnish in case of extreme mechanical stress.

*The sealing must be done by superposing the tape or varnish between the MICRO6 film and the glass substrate while avoiding any contact with the seals.*

- For more information on the application method of the MICRO6 film, please refer to its Application Guide available under the «Professionals» heading, in the «Digital printing media» category on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).

## STORAGE:



Storage period before use  
**1 year**



Storage temperature  
**+15 °C to +25 °C (+59 °F to +77 °F)**



Relative humidity during storage  
**with relative humidity of 50 %**



Storage area  
**in a dust-free environment**



Storage method before use  
**in its original packaging**



Orientation of rolls before use  
**vertically**

## DURABILITY:

- Vertical outdoor exposure: 2 years.
- Removability: Up to 1 year without leaving significant adhesive residues (upon substrate).

## NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).