

HX500WG2



PRODUCT DESCRIPTION:

50-µm, printable PVC-free film, which is coated with a grey, pressure-sensitive acrylic adhesive. Micro-structured adhesive for faster application and air evacuation. For solvent, eco-solvent, latex and UV inkjet printing. Glossy surface finish.

FILM FEATURES:

• Thickness	(Indicative value) 50 µm (2 mil)	
• Tensile strength	(Average values) min. 50 N/25 mm	Method HEXNFX41021
• Elongation at break	(Average values) min. 200 %	Method HEXNFX41021
• Shrinkage 168 hours at 70 °C (158 °F)	(Average values) < 0.2 mm	Method HEXRET001

LINER:

- Silicone-coated and embossed PE paper 145 g/m² with light grey «THE CAST by HEXIS» print.
- Stable under hygrometric variations

ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

• Peel strength test at 180°; Measurement support glass	(Average values)	Method
after 20 minutes of application	10 N/25 mm	HEXFTM001
after 24 hours of application	(Average values) 12 N/25 mm	Method HEXFTM001
• Initial tack	(Average values) 14 N/25 mm	Method HEXFTM009
• Release	(Average values) 0.2 N/25 mm	Method HEXFTM003
• The adhesive is resistant to most chemicals (alcohol, diluted acids, oils).		

ADHESIVE:

- Grey, solvent-based acrylic adhesive.
- Structured adhesive for faster application and air evacuation.
- Immediate and permanent adhesion, optimal after 24 hours of contact.

PRINTING GUIDE:

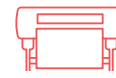
- Touch-dry after less than 10 minutes depending on printer used.
- Optimal drying time for the inks before laminating or further processing is 48 hours minimum.

USER'S INSTRUCTIONS:

- Dry application method

It is mandatory to use the so-called «dry» application method with this film, due to its HEX'PRESS liner. This technology means you can easily reposition the film on the substrate during application, while not excluding the squeegeeing step for optimal adhesion of the film to the substrate.

- Recommended minimum application temperature: +10 °C (+50 °F) Apply preferably between +15 °C and +35 °C (+59 °F and +95 °F).
- Operating temperature range: -40 °C to +90 °C (-40 °F to +194 °F)
- Conformable product.
- Adhesion to glass, steel, aluminium, PVC, melamine, etc. except grain substrates or substrates coated with acrylic paint.
- In the case of an already painted substrate, self-adhesive media must only be applied to undamaged original paintwork. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.



OPERATING RECOMMENDATIONS:

- The surface finish of your printings may be modified/improved/protected by applying one of the PC500 laminates.

STORAGE:



Storage period before use
1 year



Storage temperature
+15 °C to +25 °C (+59 °F to +77 °F)



Relative humidity during storage
with relative humidity between 30 % and 70 %

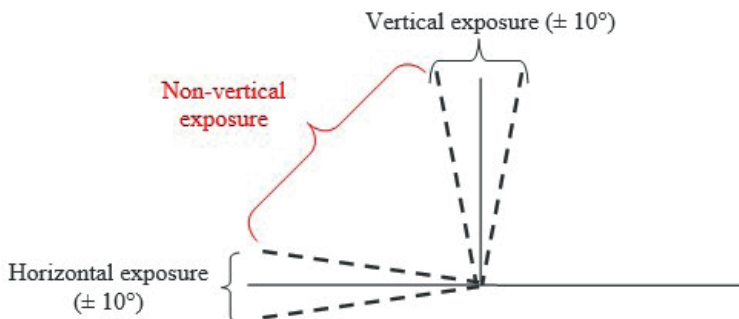


Storage method before use
in its unopened original packaging

DURABILITY: (Central European climate)

- Vertical outdoor exposure:
 - Unprinted: 10 years.
 - Printed and laminated with PC500G2 or PC500M: 5 years.
 - Printed: 2 years.

Time during which the film retains a correct surface finish, from a conventional viewing distance. (A slight and gradual change in colour and gloss is a natural and inevitable phenomenon inherent in the natural breakdown of the materials.)



Note: The durability stated in this document is inherent in an upright position of $\pm 10^\circ$ and in the product's geographical exposure position. Any other position accentuates climatic influences and an alteration in gloss or colour, or even a slight dusting may appear. Southern exposure, with a 45° inclination may divide the durability of the film by 2, and horizontal exposure by 2.8. Application to the vehicle bonnet is particularly severe, due to the horizontal exposure and the heat from the engine.

To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the «Conversion rules for indicative durabilities according to geographical area» chart available under Durability, on the «Professionals» pages on our site www.hexis-graphics.com.

NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. The measuring methods for the standards quoted above served as the basis for the development of our own measuring methods, which are available on request. Please feel free to contact us to get the latest instructions in use. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.