

FRONT5M1



PRODUCT DESCRIPTION:

Printable, 270-µm, multilayered polyester and PVC banner. For solvent, eco-solvent, latex and UV inkjet printing. FRONT5M1 is intended for use as an advertising/event banner. Satin surface finish.

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FILM FEATURES:

• Total thickness	(Indicative value) 270 µm	
• Total weight	(Indicative value) 340 g/m ²	
• Tensile strength	(Average values) 883,6 N/5 cm	Method ISO 13934-1 : 1999
• Yarn/weft thread	(Indicative value) 250 x 500 (Denier)	
• Yarn/weft tear resistance	(Average values) 69 N 49 N	Method ISO 13937-2 : 2000

PRINTING GUIDE:

- Printable only on one side (internal side).
- Printing temperature range: between +18 °C and +25 °C (+64 °F and +77 °F).
- Touch-dry after less than 5 minutes depending on printer used.
- Optimal drying time for the inks before laminating or further processing is 24 hours minimum.

USER'S INSTRUCTIONS:

- The FRONT5M1 banner is specially intended for use as a tautly stretched advertising/event banner. Repeated folding or creasing may provoke premature damage to the banner.
- Banner assembly by high frequency (H.F.) or heat welding.

STORAGE:

Storage period before use **1 year**

Storage temperature +18 °C to +25 °C (+64 °F to +77 °F)

DURABILITY: (Central European climate)

· Vertical outdoor exposure, unprinted: 1 year.

CERTIFICATION:

Fire-smoke classification





Relative humidity during storage with relative humidity between 40 % and 60 %



Storage method before use in its unopened original packaging

Fire-smoke classification standard EN13501-1+A1 :2018

Fire-smoke classification protocol no. **P237141 – DEC/1**

NOTES:

FTP.IMN.224.F 03.24

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.

