









PRODUCT DESCRIPTION:

BLACKLIGHT is an adhesive film specially developed for protecting transparent vehicle surfaces. Due to its excellent shock-absorbing properties, this film protects glazings, head and back lights, etc. against chips caused by stones, insects, washing brushes, etc. Glossy, light grey, transparent surface finish.

FILM FEATURES:

Total thickness (film + adhesive)	(Indicative value) 130 µm (5.1 mil) ± 10 %	
· Tensile strength	(Average values) > 25 N/25 mm	Method HEXNFX41021
· Elongation at break	(Average values) > 200 %	Method HEXNFX41021
· Shrinkage 168 hours at 70 °C (158 °F)	(Average values) < 0.2 mm	Method HEXRET001

LINER:

· Silicone-coated PET liner.

ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

· Peel strength test at 180°

	(Average values)	Method
after 20 minutes of application	8 N/25 mm	HEXFTM001
	(Average values)	Method
after 24 hours of application	8 N/25 mm	HEXFTM001
	(Average values)	Method
· Initial tack	8 N /25 mm	HEXFTM009
Release	(Average values)	Method
	0.1 N/25 mm	HEXFTM003

ADHESIVE:

- · Solvent-based acrylic adhesive.
- · Immediate and permanent adhesion, optimal after 24 hours of contact.

USER'S INSTRUCTIONS:

- · Wet application method
- Recommended minimum application temperature: +10 °C (+50 °F) Apply preferably between +15 °C and +35 °C (+59 °F and +95 °F).
- · Operating temperature range: -40 °C to +90 °C (-40 °F to +194 °F)
 - Withstands the heat of a bulb up to 140 °C (284 °F) for a duration of 3 hours.
 - Cut the film to the size of the part to be wrapped, allowing +10 cm (4 in.) of extra margin.

The remaining film must be stored on its original core (do not cut the rolls into several lengths or widths, do not repackage the product); the roll must be closed immediately and properly (masking tape or roll-collars) after use in order to preserve all its qualities.

Apply to a surface that is clean and free from any traces of contaminants (dust, grease, wax, silicone, etc.).

Particular care must be taken to clean the angles and periphery of the glass surfaces in order to enable the film to adhere properly to the surface.

· Only apply to an undamaged substrate.

If the substrate is damaged, the application and the removal are at the judgement and risk of the installer.

Caution: The Blacklight film is intended to be applied to exhibition vehicles or vehicles used on off-road terrains not suitable for public traffic (e.g. private lanes, circuits, etc.).

It is recommended to enquire about the current legislation in the country of use prior to any appearance modification of the vehicle's lighting, warning and glazing devices for applications other than those stated above. HEXIS cannot be held liable for any non-compliance with the current legislation of the country of use.



TECHNICAL DATA SHEET





OPERATING RECOMMENDATIONS:

- · To facilitate application, HEXIS have several types of squeegees in their range of accessories, ranging from softer to harder (plastic or felt).
- For more information on the application method of the BLACKLIGHT film, please refer to its Application Guide available under the «Professionals» heading, in the «Solar and safety films" category on our website www.hexis-graphics.com.

STORAGE:



Storage period before use

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Storage temperature

+15 °C to +25 °C (+59 °F to +77 °F)



Relative humidity during storage

with relative humidity of 50 %



Storage area

in a dust-free environment



Storage method before use in its original packaging



Orientation of rolls before use

vertically

DURABILITY: (Central European climate)

- · Vertical exposure:
- up to 7 years (under normal road use conditions).
- · Lifespan depends on the type of substrate, substrate preparation, exposure conditions and nature and frequency of the cleaning.

For instance, it is estimated that a south-facing exposure (in the northern hemisphere) will divide the durability by two. The same applies to a horizontal exposure. In addition, elevated temperatures (above 50 °C) (+122 °F) or pollution significantly reduce this durability.

To find the indicative durabilities of the films for any other exposure and geographical area, please refer to the «Conversion rules for indicative durabilities according to geographical area» chart available under Durability, on the «Professionals» pages on our site www.hexis-graphics.com.

NOTES:

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the medium for each application. In case of doubt, request an expert evaluation of the compatibility of the film and the glass in question. All of the published information is based on measurements regularly performed in the laboratory. The published information does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website www.hexis-graphics.com.