



## TECHNICAL DATA SHEET - DIGITAL PRINTING - PVC - PERMANENT ADHESIVE HXRI01WG2

Film composed of a 50- $\mu$ m, cast PVC, which is coated with a pressure-sensitive acrylic adhesive, suitable for adhesion to low energy surfaces. Structured adhesive for faster application and air egress. For solvent, eco-solvent, latex and UV inkjet printing. Glossy surface finish.

### FILM FEATURES:

	<u>Indicative values</u>	
• Thickness ( $\mu$ m):	50	
• Total thickness of the product ( $\mu$ m):	230	
	<u>Average values</u>	<u>Standard</u>
• Total weight of the product ( $\text{g/m}^2$ ):	260	HEXGSM001
• Tensile strength (N/25 mm):	min. 20	HEXNFX41021
• Elongation at break (%):	min. 100	HEXNFX41021
• Shrinkage 168 hours at 70 °C (158 °F) (mm):	< 0.6	HEXRET001

### GENERAL PRINTER COMPATIBILITIES:

	<b>Solvent</b>	<b>Eco-solvent</b>	<b>Latex</b>	<b>UV</b>
<b>HXRI01WG2</b>	✓	✓	✓	✓

### LINER:

- Embossed, silicone-coated PE paper 145  $\text{g/m}^2$  with light grey "THE CAST by HEXIS" print.
- Stable under hygrometric variations.

### ADHESIVE PROPERTIES:

(Measured average values at publication of the technical data sheet)

	<u>Average values</u>	<u>Standard</u>
<b>On glass</b>		
• Peel strength test 180° (N/25 mm):		HEXFTM001
after 20 minutes of application	15	
after 24 hours of application	17	
• Initial tack (N/25 mm):	18	HEXFTM009
<b>On polypropylene</b>		
• Peel strength test 180° (N/25 mm):		HEXFTM001
after 20 minutes of application	9	
after 24 hours of application	11	
• Initial tack (N/25 mm):	7	HEXFTM009
• Release (N/25 mm):	0.3	HEXFTM003
• Resistance to solvents: the adhesive is resistant to most chemicals (alcohol, diluted acids, oils).		

**ADHESIVE:**

- Solvent-based acrylic adhesive.
- Special low energy surface adhesive (polypropylene, polyethylene, etc.).
- Structured adhesive for faster application and air egress.
- Immediate and permanent adhesion, optimal after 24 hours of contact.

**USER'S INSTRUCTIONS:**

- Touch dry after less than 10 minutes depending on printer used.
- Minimum application temperature recommended: +10 °C (+50 °F), acceptable down to -1 °C (30 °F).
- Operating temperature range (outdoors): -40 °C to 90 °C (-4 °F to 140 °F).
- Dry application.

*It is mandatory to apply the so-called "dry" application method with the film HXR101WG2, due to its liner HEX'PRESS. This technology means you can easily reposition the film on the substrate during application, while not excluding the squeegeeing step for optimal adhesion of the film to the substrate.*

- Conformable product, particularly suitable for vehicles.
- Very good adhesion to glass, steel, aluminium, PVC, melamine, etc. except grain substrates or substrates coated with acrylic paint.
- In the case of already painted substrate, self-adhesive media must only be applied to undamaged original paintwork. If the paintwork is not original and/or damaged, the application and the removal are at the judgement and risk of the installer.

**OPERATING RECOMMENDATIONS:**

- For any coating and other, optimal drying time for the inks is 48 hours minimum.
- The surface finish of your printing may be modified/improved/protected by one of the laminating films PC500, PC190 or PC30.

**STORAGE:**

- Shelf life (before application):

The shelf life of this film is 1 year when stored unopened in its original packaging at a temperature ranging from +15 °C to +25 °C (+59 °F to +77 °F) with relative humidity between 30 % and 70 %.

**DURABILITY:** (Central European climate)

- Vertical outdoor exposure:  
Unprinted: 10 years.  
Printed and laminated:
  - PC500: 5 years.
  - PC190 and PC30: 4 years.
 Printed: 2 years.

**NOTES:**

Due to the great variety of substrates and the growing number of new applications, the installer must check the suitability of the media for each application. The measuring methods for the standards quoted above served as basis for the development of our own measuring methods which are available on request. Please feel free to contact us to get the latest instructions in use.

All the published information is based on measurements regularly performed in the laboratory. It does not however constitute a binding guarantee. The seller cannot be held liable for indirectly related damages and assumes no liability for claims that are higher than the replacement value of the purchased product. All specifications are subject to potential changes without prior notice. Our specifications are automatically updated on our website [www.hexis-graphics.com](http://www.hexis-graphics.com).