



HEXIS CROSSED PROFILES Eco-solvent

	Choice n°1		Choice n°2		Choice n°3	
Printing media	Replacement profile	Remarks	Replacement profile	Remarks	Replacement profile	Remarks

Cast

HX190WG2	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
HXR101WG2						
VCSR100WG1	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
VCSR101WG1						
VCXR101WG1						

Polymeric

200 Series	HX190WG2	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
240 Series	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
V200WM1, VCSR200WM1	V3000WM	Ink's quantity OK, Drying OK, Colors OK	V200WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
V280WG1	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	

Monomeric

300 Series, HX3000WG2, VCSR301WG1	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V3000WG	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
350 Series	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
V3000WG Series	V300WG1	Drying OK, Colors OK but amount of ink slightly too important. Reduce the printing speed in increasing the number of passes.	V200WG1	Drying OK, Colors OK but amount of ink slightly too important. Reduce the printing speed in increasing the number of passes.	No choice	
V3000WM, VCSR301WM1, V4002CM1	V200WM1	Ink's quantity OK, Drying OK, Colors OK	V3000WG	Ink's quantity OK but colors could be slightly different.	V200WG1	Ink's quantity OK but colors could be slightly different.
V301WS1	V200WM1	Ink's quantity OK, Drying OK, Colors OK	V3000WM	Ink's quantity OK but colors could be slightly different.	No choice	
V3500WG1, V4001WG1	V3000WG	Ink's quantity OK, Drying OK, colors could be slightly different	V300WG1	Ink's quantity too important and colors could be slightly different. Reduce the printing speed in increasing the number of passes and in selecting the uni-directional mode.	No choice	

Non PVC

HXL300WG2	PM150	Ink's quantity OK but colors can be slightly different.	HX190WG2	Contrast could be low and the colors different but it's still acceptable.	V200WG1	Colors are different and saturation is very low. Use only in extreme case.
HX500WG2	HX190WG2	Ink's quantity OK but colors can be slightly different.	V200WG1	Ink's quantity OK but colors can be slightly different.	No choice	

Window perforated

MICRO 1	V3000WG	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
MICRO 2	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
MICRO6	V3000WG	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
MICROINSID	V3000WG	Ink's quantity OK, Drying OK, Colors OK. Be careful to let the printed product dry flat and then protect it with siliconed paper.	V300WG1	Ink's quantity OK, Drying OK, Colors OK. Be careful to let the printed product dry flat and then protect it with siliconed paper.	No choice	

Clear, reflective films

V201TR1	V3000WG	If you want obtain a higher saturation you can use an overprint option with the uni-directional mode and increase the temperature until 45°C under the print heads.	No choice		No choice	
V202CG1	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
V202CG1 Backlit	V3000WG	If you want obtain a higher saturation you can use an overprint option with the uni-directional mode and increase the temperature until 45°C under the print heads.	No choice		No choice	
V203EG	V200WG1	Ink's quantity OK, Drying OK, Colors OK	V300WG1	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
V302CG1, V4002CG1	V300WG1	Ink's quantity OK, Drying OK, Colors OK	V200WG1	Ink's quantity OK, Drying OK, Colors OK	No choice	
V302CG1 Backlit	V3000WG	If you want obtain a higher saturation you can use an overprint option with the uni-directional mode and increase the temperature until 45°C under the print heads.	No choice		No choice	
VCLEARCG1	V200WG1	If you want obtain a higher saturation you can use an overprint option with the uni-directional mode and increase the temperature until 45°C under the print heads.	No choice		No choice	
LIGHTSTICK	V200WG1	If you want obtain a higher saturation you can use an overprint option with the uni-directional mode and increase the temperature until 45°C under the print heads.	No choice		No choice	
MLG48512	V3000WG	Ink's quantity OK, Drying OK, Colors OK. You can reduce the printing speed with a unidirectional mode to obtain a better printing quality				

Banners

FRONT2	FRONT2v2B or generic banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2v3S	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT3v2	Ink's quantity OK, Drying OK but colors could be slightly different.
FRONT2v2B	FRONT3v2 or Generic Banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2v3S	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2	Ink's quantity OK, Colors are different, Drying OK but let the temperatures at 45°C under the print heads and 50°C for the dryer.
FRONT2v2M	FRONT3v2 or Generic Banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2v2B	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2	Ink's quantity OK, Colors are different, Drying OK but let the temperatures at 45°C under the print heads and 50°C for the dryer.
FRONT2v3S	FRONT2 or Generic Banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT3v2	Ink's quantity OK, drying OK, but slight drop in color saturation.	FRONT2v2B	Ink's quantity OK, drying OK, but different colors
FRONT3v2	FRONT2v2M or Generic Banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT3v3M	Ink's quantity OK, drying OK, but slight drop in color saturation.	FRONT2	Ink's quantity OK, Colors are different, Drying OK but let the temperatures at 45°C under the print heads and 50°C for the dryer.
FRONT3v3M	FRONT2v2M or generic banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT3v2	Ink's quantity OK, drying OK, but slight drop in color saturation.	FRONT2	Ink's quantity OK, Colors are different, Drying OK but let the temperatures at 45°C under the print heads and 50°C for the dryer.
FRONT4v3	FRONT3v3M or generic banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2v2B	Ink's quantity OK, Colors slightly different, Drying OK but let the temperatures at 45°C under the print heads and 50°C for the dryer.	FRONT2	Ink's quantity OK, Colors are different, Drying OK but let the temperatures at 45°C under the print heads and 50°C for the dryer.
FRONTM1	FRONT2 or Generic Banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2v2M	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT3v3M	Ink's quantity OK, Drying OK but colors could be slightly different.
FRONTM1EV2	FRONT3v3M or Generic Banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2v2M	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2	Ink's quantity could be strong, Drying OK but colors could be slightly different.
FRONT5M1	FRONT3v3M or Generic Banner	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2v2M	Ink's quantity OK, Drying OK but colors could be slightly different.	FRONT2	Ink's quantity could be strong, Drying OK but colors could be slightly different.
JT300M1	PM150	Colors OK, Ink's quantity OK but be careful regarding the drying. Increase the dryer temperature until 45°C.	V200WG1	Colors little bit different, Ink's quantity OK but be careful regarding the drying. Increase the dryer temperature until 45°C.	POP190ECOS	Colors are different, Ink's quantity OK but be careful regarding the drying. Increase the dryer temperature until 45°C.
FRONTOPAC	FRONT2 or generic banner	Ink's quantity OK, Drying OK but colors could be slightly different.	Front2v2B or FRONT2	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
EFrontPAC	FRONT3v2B or generic banner	Ink's quantity OK, Drying OK but colors could be slightly different.	Front2v2B or FRONT2	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
PG450	FRONT3v2B or generic banner	Ink's quantity OK, Drying OK but colors could be slightly different.	Front2v2B or FRONT2	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	
DIF450	FRONT3v2B or generic banner	Ink's quantity OK, Drying OK but colors could be slightly different.	Front2v2B or FRONT2	Ink's quantity OK, drying OK, but slight drop in color saturation.	No choice	

Polyesters

POD130SOLV	POPECOS	Ink's quantity OK, Drying OK, Colors OK	PM150	Ink's quantity OK, Drying OK, Colors OK	V200WG1	Quantité d'encre OK, réduire la chauffe à 38°C, saturation faible. Ink's quantity OK, reduce the temperature under the print heads until 38°C, saturation of colors is low.
POD220SOLV	POPECOS	Ink's quantity OK, Drying OK, Colors OK	PM150	Ink's quantity OK, Drying OK, Colors OK	V200WG1	Quantité d'encre OK, réduire la chauffe à 38°C, saturation faible. Ink's quantity OK, reduce the temperature under the print heads until 38°C, saturation of colors is low.
POPRIMO	POPECOS	Ink's quantity OK, Drying OK, Colors OK	PM150	Ink's quantity OK but colors could be slightly different.	V3000WG	Ink's quantity OK but colors could be slightly different.
POP190-200-310 ECOS	V200WG1	Ink's quantity OK, Drying OK, Colors OK	PM150	Ink's quantity OK but colors could be slightly different.	V3000WG	Ink's quantity OK but colors could be slightly different.

Canvas

CANVAS3	PM150	Ink's quantity OK, Drying OK, Colors OK	V3000WM	Ink's quantity OK, Drying OK, Colors OK	FRONT3v3M	Drying OK, colors OK but less homogeneous in solid dark colors.
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Papers

P135	V3000WG	Increase the temperature under the heads until 45°C and for drying around 55°C. Reduce the printing speed in choosen uni-directional mode.	V300WG1	Increase the temperature under the heads until 45°C and for drying around 55°C. Reduce the printing speed in choosen uni-directional mode.	V200WG1	Colors will be different. Increase the temperature under the heads until 45°C and for drying around 55°C. Reduce the printing speed in choosen uni-directional mode.
P210	P135 or P130	Ink's quantity OK, Drying OK, Colors OK	V3000WG	Increase the temperature under the heads until 45°C and for drying around 55°C. Reduce the printing speed in choosen uni-directional mode.	V300WG1	Colors will be different. Increase the temperature under the heads until 45°C and for drying around 55°C. Reduce the printing speed in choosen uni-directional mode.
PAP120JF	P135 or P130	Ink's quantity OK, Drying OK, Colors OK	PM150	Drying OK, for black only	No choice	
PAP132DB	P135 or P130	Colors OK but ink's amount little bit too important so decrease the printing speed and increase the drying temperature until 45-50°C.	POP190ECOS	Ink's quantity OK, drying OK, but slight drop in color saturation.	V200WG1	Ink's quantity OK, drying OK but saturation low.
PM150	POP190ECOS	Ink's quantity OK, Drying OK, Colors OK	V200WG1	Ink's quantity OK but colors are different and saturation too low.	V3000WG ou PAP135DB	Ink's quantity OK but colors are different and saturation and contrast are low.
P130	P135	Ink's quantity OK, Drying OK, Colors OK	V3000WG	Increase the temperature under the heads until 45°C and for drying around 55°C. Reduce the printing speed in choosen uni-directional mode.	V200WG1	Colors will be different. Increase the temperature under the heads until 45°C and for drying around 55°C. Reduce the printing speed in choosen uni-directional mode.

Semi-rigid, magnetic

POPNC400	V3000WG	Reduce the printing speed and increase the number of passes.	No choice		No choice	
CSR25	V3000WM	Ink's quantity OK, Drying OK, colors OK but decrease the temperature around 38°C under the print heads.	V200WG1	Ink's quantity OK but saturation of colors can be slightly too low. Decrease the temperature under the print head until 38°C.	V3000WG	Ink's quantity OK but saturation of colors can be slightly too low. Decrease the temperature under the print head until 38°C.
VM380WM	V3000WM	Ink's quantity OK, Drying OK, Colors OK	V200WG1	Ink's quantity OK, Drying OK but colors could be slightly different.	V3000WG	Ink's quantity OK but saturation of colors can be slightly too low.
VF180WM	V3000WM	Ink's quantity OK, Drying OK, Colors OK	V200WG1	Ink's quantity OK, Drying OK but colors could be slightly different.	V3000WG	Ink's quantity OK but saturation of colors can be slightly too low.

Wall-Papers, textiles

P13003, P13004	PM150	Ink's quantity OK, Drying OK but colors could be slightly different.	Front2	Ink's quantity OK, Drying OK but colors could be slightly different.	Generic Banner	Ink's quantity OK, drying OK, but colors could be different.
WALLPAPER1	PM150	Ink's quantity OK, Drying OK, Colors OK	V3000WM	Ink's quantity OK, Drying OK but colors could be slightly different.	No choice	
TEXWALLV2	FRONT2 or generic textile profile	Ink's quantity OK, Drying OK, Colors OK	No choice		No choice	

Floor graphic

ASPHALTART	PM150	Ink's quantity OK, Drying OK, Colors OK	Front2	Ink's quantity OK, Drying OK but colors could be slightly different.	Generic Banner	Ink's quantity OK, drying OK, but colors could be different.
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Repositionable

REPOSTICK	V3000WG	Ink's quantity OK but be careful with the drying. Increase the drying temperature until 45°C. Colors could be slightly different.	No choice		No choice	
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Flex

UF1200	UFLEX7PV2 or Heat transfer generic	Ink's quantity OK, Drying OK, Colors OK	PM150	Ink's quantity OK, colors OK but reduce the printing speed, increase the number of passes, print in uni-directional	HX190WG2	Difference of colors and saturation is low. Reduce the printing speed, increase the number of passes, print in uni-directional
UFLEX6P, UFLEXMAXI	UFLEX7PV2 or Heat transfer generic	Ink's quantity OK, Drying OK, Colors OK	PM150	Ink's quantity OK, colors OK but reduce the printing speed, increase the number of passes, print in uni-directional	HX190WG2	Difference of colors and saturation is low. Reduce the printing speed, increase the number of passes, print in uni-directional
UFLEX7P, UFLEX7PV2, UFLEXCOLD, STICKNRIDE	PM150 or Heat transfer generic	Ink's quantity OK, colors OK but reduce the printing speed, increase the number of passes, print in uni-directional	PM150	Ink's quantity OK, colors OK but reduce the printing speed, increase the number of passes, print in uni-directional	HX190WG2	Difference of colors and saturation is low. Reduce the printing speed, increase the number of passes, print in uni-directional
UFLEXCLEAR	UFLEX7PV2 or Heat transfer generic	Ink's quantity OK, Drying OK, Colors OK	PM150	Ink's quantity OK, colors OK but reduce the printing speed, increase the number of passes, print in uni-directional	No choice	